

Spare Parts Kits – AB 255 OneStep™ Bagger



How much does downtime cost your business? Maintaining an inventory of spare parts on-hand could prevent valuable lost production time and keep your packaging system operating at peak performance.

At Automated Packaging Systems, we manufacture reliable, high-quality bag packaging equipment that is designed for maximum productivity and uptime. For every bagging system we build, a variety of Spare Parts Kit options are available to support on-site service and preventative maintenance requirements. Our comprehensive Spare Parts offering makes it easy for you

to source and secure the genuine Autobag® parts you need, when you need them – without the potential for alternate source substitution, obsolescence or out-of-stock issues that could arise with a third-party provider.

Spare Parts Kits are generally available in three levels: Basic, Intermediate and Major. Choose the level of protection that best suits your operational requirements.

- Basic: Includes the most common wear items to conduct simple, on-site repairs and preventative maintenance.
- Intermediate: Includes the components of the Basic Kit, along with additional items for more thorough protection against downtime.
- Major: Includes the components of the Intermediate Kit, along with additional items for optimum protection in high-productivity operations that require immediate repair.

To learn more, or to place an order, please call us on 01684 891400 or freephone 0800 731 3643

Systems Advantage™ Programme Members qualify for spare parts and service incentives that enhance the overall value of their packaging operation. Ask your APS representative for details.

Major Spare Parts Kit, AB 255 OneStep

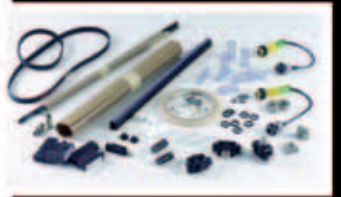
Part Number	Sub Parts	Description	Quantity
595295C1KIT	595295A2KIT	Intermediate Spare Parts Kit	1
	595104A1	Stepper Motor Assembly	1
	595084	Power Panel Board Assembly	1
	595527A1	Assembly, I/O Board w/ Cables	
	595019	Bridge Board PCB Assembly	1
	28342A1	Main Stepper Motor Drive	1
	595223A1	Programmed Motherboard Assembly	1
	28348A1	Power 300W 12V DC Supply	1
	28349A1	Power 300W 48V DC Supply	1
	360012	Hi-Voltage BD Assembly	1
	28737A1	Air 50MM Bore 6 /12 STK Cylinder	1
	28354A1	Brushless 24 VDC, Modified Motor	1
	595097A1	Hall Effect PCB w-Cable Assembly	1
	28583A1	35V 24V 5V 3.3V Power Supply	1
	565103A1	Printer Control PCB Prog Assembly	1
	565003	PI 412c Packplane PCB Assembly	1
	595005A2.0	Prgm. Unwind PCB AB OneStep Assembly	1
	595398A1	Hand-held RMT W/O POT Assembly	1
	565069A1	Ribbon Motor LH PI 412c Assembly	1
	565289	AB 255 PI Interface PCB Assembly	1
	28349A1	Supply, Power 300 W 48V DC	

Intermediate Spare Parts Kit, AB 255 OneStep

Part Number	Sub Parts	Description	Quantity
595295A2KIT	5952A3KIT	Basic Spare Parts Kit	1
	28356A1	Double 3-way N.C. Valve	1
	28356A2	Solenoid 4-way 2 POS Valve	1

Intermediate Spare Parts Kit, AB 255 OneStep - Cont'd

Part Number	Sub Parts	Description	Quantity
	28362A1	Straight Cartridge Fitting	2
	28341A1	Flow Controller	3
	23490A2	Timing, Polyurethane, 1/5P Belt	1
	20521A1	Timing Belt 5MM P	1
	20646A1	Ball 3 Bearing	2
	595312A1	Teflon Wide Bagger Assembly	1
	25235A1	Die Sprint	2
	25562A1	Compression Spring	4
	595065A1	Block End Hinged Assembly	1
	595066A1	Block End Fixed Assembly	1
	25354A1	Proximity Photointerup Sensor	1
	28110A1	Emitter Visiable Red Sensor	1
	28111A1	Receiver Visiable Red Sensor	1
	36569A1	T Nut	2
	24722A5	Flange Bearing	2
	595268A1	Unwind Rubber Nip Roller	1
	595235A1	Insulating Wide Bagger Strip	1
	595059A1	Assembly Rear Roll Frame	1
	565144A1	Solenoid Valve HD Down LH Assembly	1
	25202A1	Thrust 6 x 11 x 2MM Bearing	1
	25392A1	Spring Washer	1
	28637A1	Guage Union 6MM Assembly	1
	565010A1	Cylinder Air w-Switch Assembly	1
	56955A1	Roller Foil Drive	1
	56994A1	Spring Coil	2
	565040A1	Nip Roll Assembly	1
	28557A1	Spur Delrin 24P x 48T Gear	1
	591607A1	Pulley 158MM LG Habasit Belt	1



Basic Spare Parts Kit, AB 255 OneStep

Part Number	Sub Parts	Description	Quantity
595295A3KIT	595311A1	Modified 432 x 419MM Teflon	1
	28786A1	3mil 419MM Wide AB 255 Teflon	1
	595203A1	Sealer Rubber, Wide Bagger Assembly	1
	24723A13	Compression Spring	2
	25256A3	Button Rubber 1/2 Diameter Bumper	2
	595396A1	Finger Perf Detector Assembly	1
	25231A10	6MM ID x 10MM OD O-Ring	4
	10157A1	O 10MM ID x 14MM OD Ring	8
	595070A1	Teflon Rod Clip	2
	27023A8	Slo-Blo 5 x 20mm 8 AMP Fuse	2
	27023A63	Slo-Blo 5x20mm 6.3 AMP	2
	591091A1	Nip Roll Spring	2
	24937A2	Timing Belt 080 Pitch	1
	28727A3	3 AMP, 250V 5x20mm Fast Act Fuse	2
	595368A1	Rubber Front Nip Roll	1



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